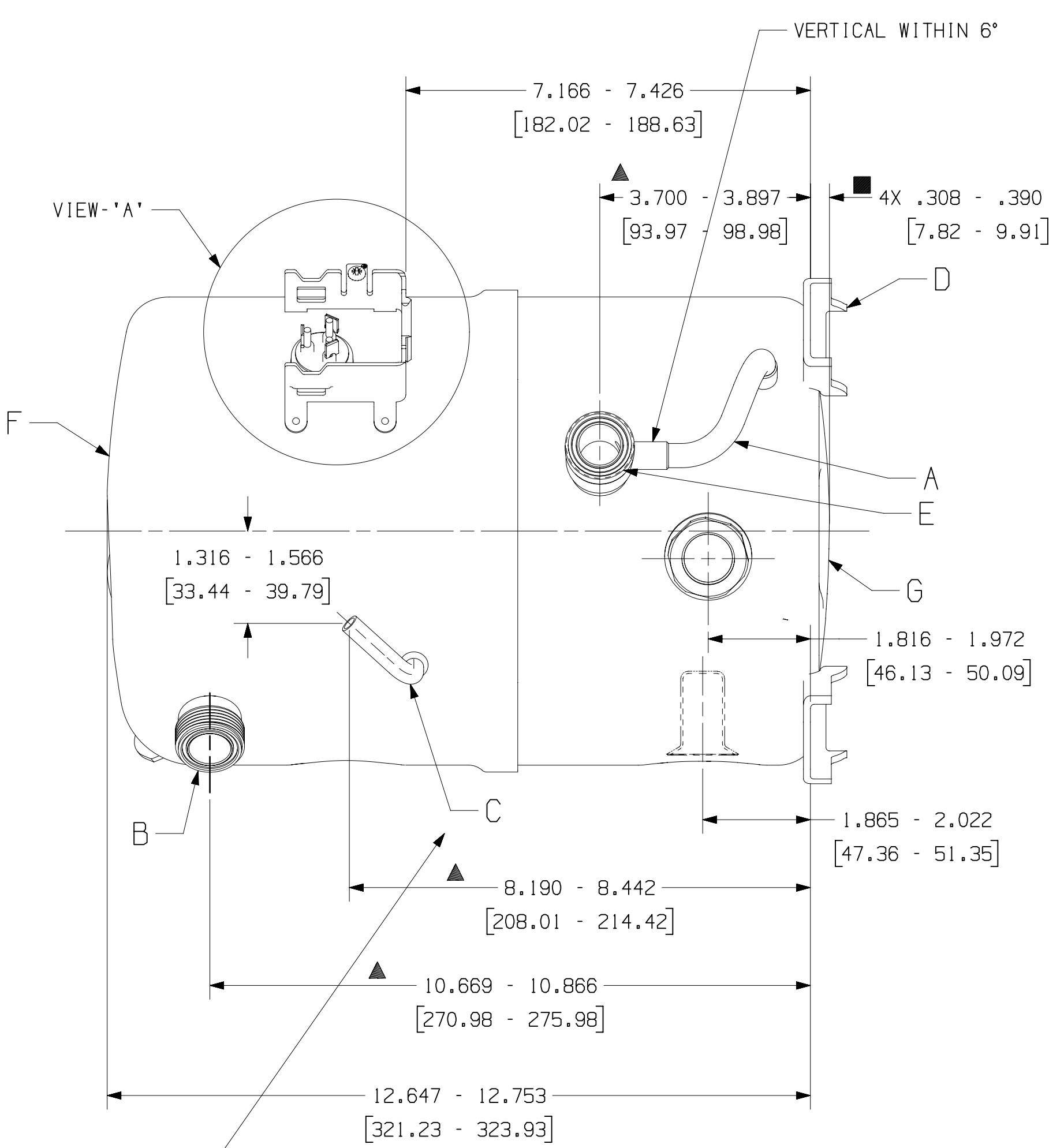
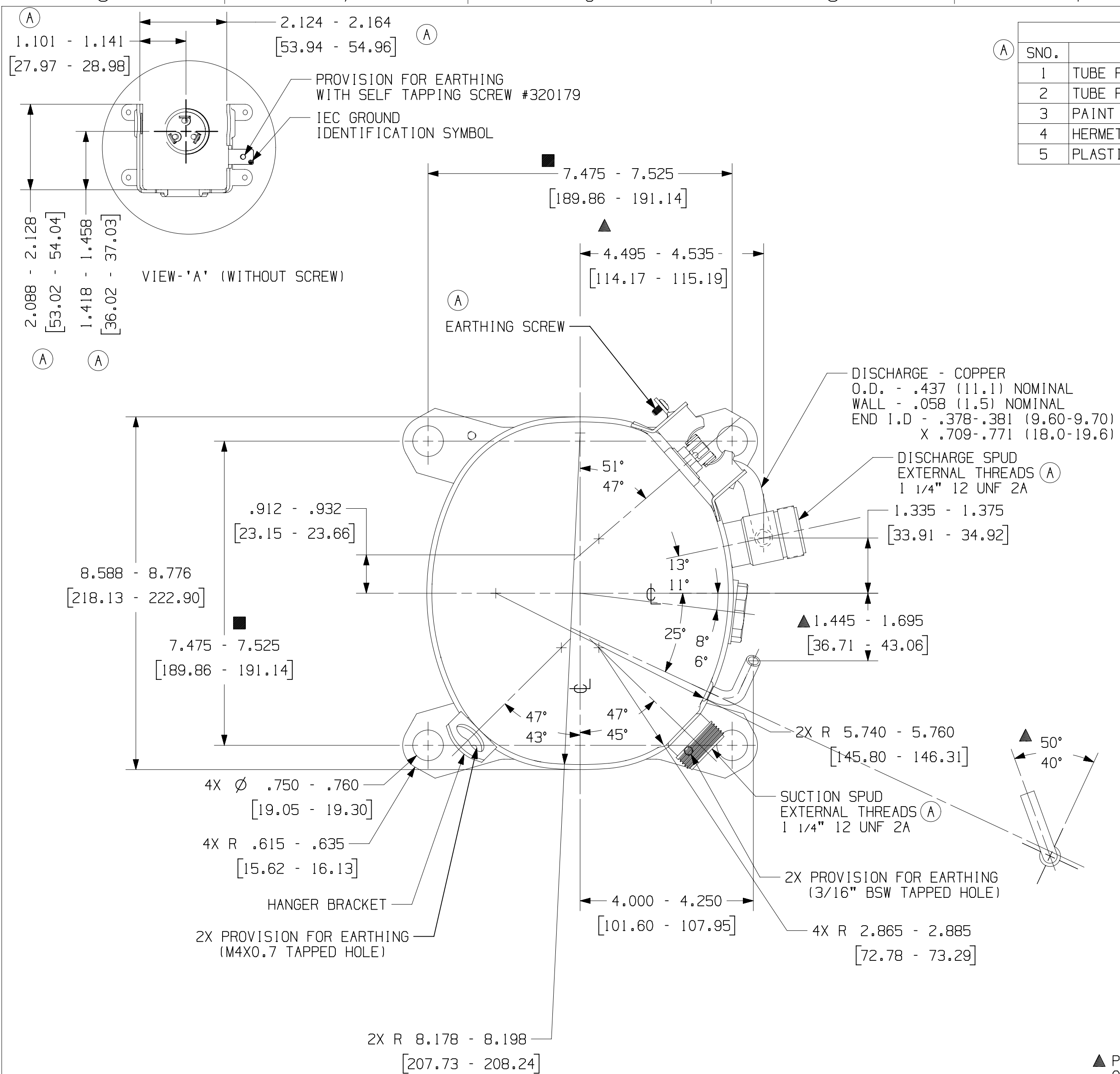


PROTECTIVE PARTS		
SNO.	NAME	ITEM CODE
1	TUBE PLUG_PROCESS (I.D. 0.250)	701-10014
2	TUBE PLUG (3/4" ID ELBOW)	14955535
3	PAINT PROTECTION CAP - 1.5	CLM1PRO135
4	HERMETIC TERMINAL GUARD (3-PH)	108-10186
5	PLASTIC CAP FOR SPUD MODELS	108-10098



▲ PROCESS - COPPER  
 O.D. - .349 (8.9) NOMINAL  
 WALL - .047 (1.2) NOMINAL

NOTE: DIMENSIONING = INCHES OR INCHES (MILLIMETERS) MILLIMETERS

A	14954511
B	14954514
C	580-10110
D	AWX-2102-02
E	122-10196
F	HA-10420
G	HA-10403

- NOTES:
- IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
  - SEE SPEC. "A-B" FOR PROCESSING.
  - SEE DWG. #HA-10403 FOR ASSEMBLY OF DISCHARGE CONNECTOR AND SHOCKLOOP IN LOWER HOUSING.
  - SIGHT GLASS TIGHTENING TORQUE 400 - 500 KG-CM (40 - 50 N-m).
  - PROTECTIVE PARTS ARE NOT REPRESENTED IN THE DRAWING, THEY ARE SHOWN IN THE TABLE.
  - COMPRESSOR ACCESSORIES ARE NOT REPRESENTED IN THE DRAWING.
  - MUST COMPLY WITH T.P.Co. GLOBAL SPEC 08.

3D, VNX10

ENGLISH

Q. A. SYMBOLS

- ★ = CATEGORY I
- ▲ = CATEGORY II
- = CATEGORY III
- = CATEGORY IV

FH2

REV	DATE	DESCRIPTION	BY	CHKD	APPD	SCALE	NAME	DWG. NO.	THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO			
REL	EC91607	INFORMATION										
4D		PROTECTIVE COVER, REMOVED FROM THE VIEW.										
4F		ADDED PROTECTIVE COVER TO THE VIEW.										
5C		ADDED EARTHING SCREW										
7E		ADDED EARTHING SCREW										
8A		ADDED EARTHING SCREW										
8B		ADDED EARTHING SCREW										
8C		ADDED EARTHING SCREW										
8F		ADDED EARTHING SCREW										
DO NOT SCALE THIS DRAWING OR PRINT. ALL DIMENSIONS ARE TO BE TAKEN FROM THE DRAWING OR PRINT. DIMENSIONS SHOWN IN PARENTHESES ARE FOR INFORMATION ONLY. DIMENSIONS IN PARENTHESES ARE TO BE USED IN THE EVENT OF A DISCREPANCY BETWEEN THE DIMENSIONS SHOWN IN THE DRAWING AND THE DIMENSIONS SHOWN IN THE BILL OF MATERIAL. DIMENSIONS IN PARENTHESES ARE TO BE USED IN THE EVENT OF A DISCREPANCY BETWEEN THE DIMENSIONS SHOWN IN THE DRAWING AND THE DIMENSIONS SHOWN IN THE BILL OF MATERIAL.							SALES COMPRESSOR					
THIS DRAWING OR PRINT IS THE PROPERTY OF TECUMSEH AND CONTAINS PROPRIETARY AND CONFIDENTIAL INFORMATION. IT IS TO BE KEPT IN STRICT CONFIDENCE AND NOT TO BE COPIED OR REPRODUCED IN ANY MANNER WITHOUT THE WRITTEN CONSENT OF TECUMSEH. ANY UNAUTHORIZED USE OR DISCLOSURE OF THIS INFORMATION SHALL BE SUBJECT TO LEGAL ACTION. THIS DRAWING IS THE PROPERTY OF TECUMSEH AND IS TO BE KEPT IN STRICT CONFIDENCE AND NOT TO BE COPIED OR REPRODUCED IN ANY MANNER WITHOUT THE WRITTEN CONSENT OF TECUMSEH. ANY UNAUTHORIZED USE OR DISCLOSURE OF THIS INFORMATION SHALL BE SUBJECT TO LEGAL ACTION.							DWN. PHANI 06AUG19		ON FILE	ON FILE	SCALE 1:2 & NOTED	THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO
MATERIAL							TECUMSEH PRODUCTS INDIA PVT. LTD. BALLABGARH, INDIA		DRAWING NO. DCFH701			
NOTED												